

Listing of the Claims:

Claims 1-12 (Canceled).

Claim 13 (Currently Amended): A device for winding a card clothing (4) onto a roll (6) with a roll drive unit (7) and a braking device (5) acting on the card clothing (4) for generating a winding pretension in a region (12) of the card clothing (4) between the roll (6) and the braking device (5), a force measuring device (34) being provided which is configured to measure the force acting on a mounting point of the braking device (5), **characterized in** that the braking device (5) is ~~arranged~~ positioned on a slide ~~construction (28)~~ which, the slide together with the braking device (5) is movably arranged substantially in a direction longitudinal to the winding direction of the card clothing (4) and against the force measuring device (34), the force measuring device (34) is supported on a stop means (33), and the force measuring device (34) is ~~arranged~~ positioned between the slide ~~construction (28)~~ and the stop means (33) so that the slide rests on the force measuring device (34) and the stop means (33) during the winding operation, the force measuring device (34) being configured to directly measure, at least in a winding operation, the support force of the slide ~~construction (28)~~ on the stop means.

Claim 14 (Previously Presented): The device according to claim 13, **characterized in** that the force measuring device comprises a strain-gage force transducer.

Claim 15 (Currently Amended): The device according to claim 13, **characterized in** that the slide ~~construction (28)~~ comprises at least one ball bushing (31) guided on at least one cylindrical rod (32).

Claim 16 (Currently Amended): The device according to claim 13,
characterized in that the braking device (5) comprises brake shoes (~~23~~ 21) acting on
the card clothing (4), which comprise at least one brake lining of a ceramic material.

Claim 17 (Previously Presented): The device according to claim 13,
characterized in that a recording device is provided which at least in portions is
configured to record the force curve measured by the force measuring device during the
winding operation.

Claim 18 (Previously Presented): The device according to claim 17,
characterized in that the recording device is configured as a data logger which in being
detachably mounted is configured to be read out at another place.

Claim 19 (Previously Presented): The device according to claim 18,
characterized in that the recording device is configured to record the winding speed
during the winding operation.

Claim 20 (Currently Amended): The device according to claim ~~[[1]]~~ 13,
characterized in that the braking device (5) comprises an open ~~and/or closed~~ ~~[[-]]~~ loop
control unit by which the braking action can be adapted automatically to the winding
pretension.

Claim 21 (Currently Amended): The device according to claim 20,
characterized in that the roll drive unit (7) is integrated into the open ~~and/or closed~~ ~~[[-]]~~

loop of the open ~~and/or closed~~[[-]] loop control unit, and the roll drive unit (7) can be controlled automatically for adaptation to the predetermined winding pretension.

Claim 22 (Previously Presented): The device according to claim 19,
characterized in that the data logger is connected to a dynamo which at least during the winding operation is driven by a rotating part of the device and the data logger is configured to be fed with electric current.

Claim 23 (Currently Amended): The device according to claim 14,
characterized in that the slide ~~construction~~ (28) comprises at least one ball bushing (31) guided on at least one cylindrical rod (32).

Claim 24 (Currently Amended): The device according to claim 14,
characterized in that the braking device (5) comprises brake shoes (~~231~~ 21) acting on the card clothing (4), which comprise at least one brake lining of a ceramic material.

Claim 25 (Currently Amended): The device according to claim 15,
characterized in that the braking device (5) comprises brake shoes (~~231~~ 21) acting on the card clothing (4), which comprise at least one brake lining of a ceramic material.

Claim 26 (Previously Presented): The device according to claim 14,
characterized in that a recording device is provided which at least in portions is configured to record the force curve measured by the force measuring device during the

winding operation.

Claim 27 (Previously Presented): The device according to claim 15,
characterized in that a recording device is provided which at least in portions is
configured to record the force curve measured by the force measuring device during the
winding operation.

Claim 28 (Previously Presented): The device according to claim 16,
characterized in that a recording device is provided which at least in portions is
configured to record the force curve measured by the force measuring device during the
winding operation.

Claim 29 (Currently Amended): The device according to claim ~~18~~ 13,
characterized in that the braking device (5) comprises ~~an open and/or a~~ closed-loop
control unit by which the braking action can be adapted automatically to the winding
pretension.

Claim 30 (Canceled).

Claim 31 (Previously Presented): The device according to claim 18,
characterized in that the data logger is connected to a dynamo which at least during the
winding operation is driven by a rotating part of the device and the data logger is
configured to be fed with electric current.

Claim 32 (Previously Presented): The device according to claim 21, **characterized in** that the data logger is connected to a dynamo which at least during the winding operation is driven by a rotating part of the device and the data logger is configured to be fed with electric current.

Claim 33 (New): The device according to claim 29, **characterized in** that the roll drive unit (7) is integrated into the closed loop of the closed loop control unit, and the roll drive unit (7) can be controlled automatically for adaptation to the predetermined winding pretension.

Claim 34 (New): The device according to claim 13, wherein the braking device presses laterally onto the card clothing.

Claim 35 (New): A device for winding a card clothing (4) onto a roll (6) with a roll drive unit (7) and a braking device (5) acting on the card clothing (4) for generating a winding pretension in a region (12) of the card clothing (4) between the roll (6) and the braking device (5), a force measuring device (34) being provided which is configured to measure the force acting on a mounting point of the braking device (5), wherein the slide comprises at least one ball bushing (31) guided on at least one cylindrical rod (32), and the braking device (5) is positioned on a slide, the slide together with the braking device (5) is movably arranged substantially in a direction longitudinal to the winding direction of the card clothing (4) and against the force measuring device (34), the force measuring device (34) is supported on a stop means (33), and the force measuring device (34) is

positioned between the slide and the stop means (33) so that the slide rests on the force measuring device (34) and the stop means (33) during the winding operation, the force measuring device (34) being configured to directly measure, at least in a winding operation, the support force of the slide on the stop means.